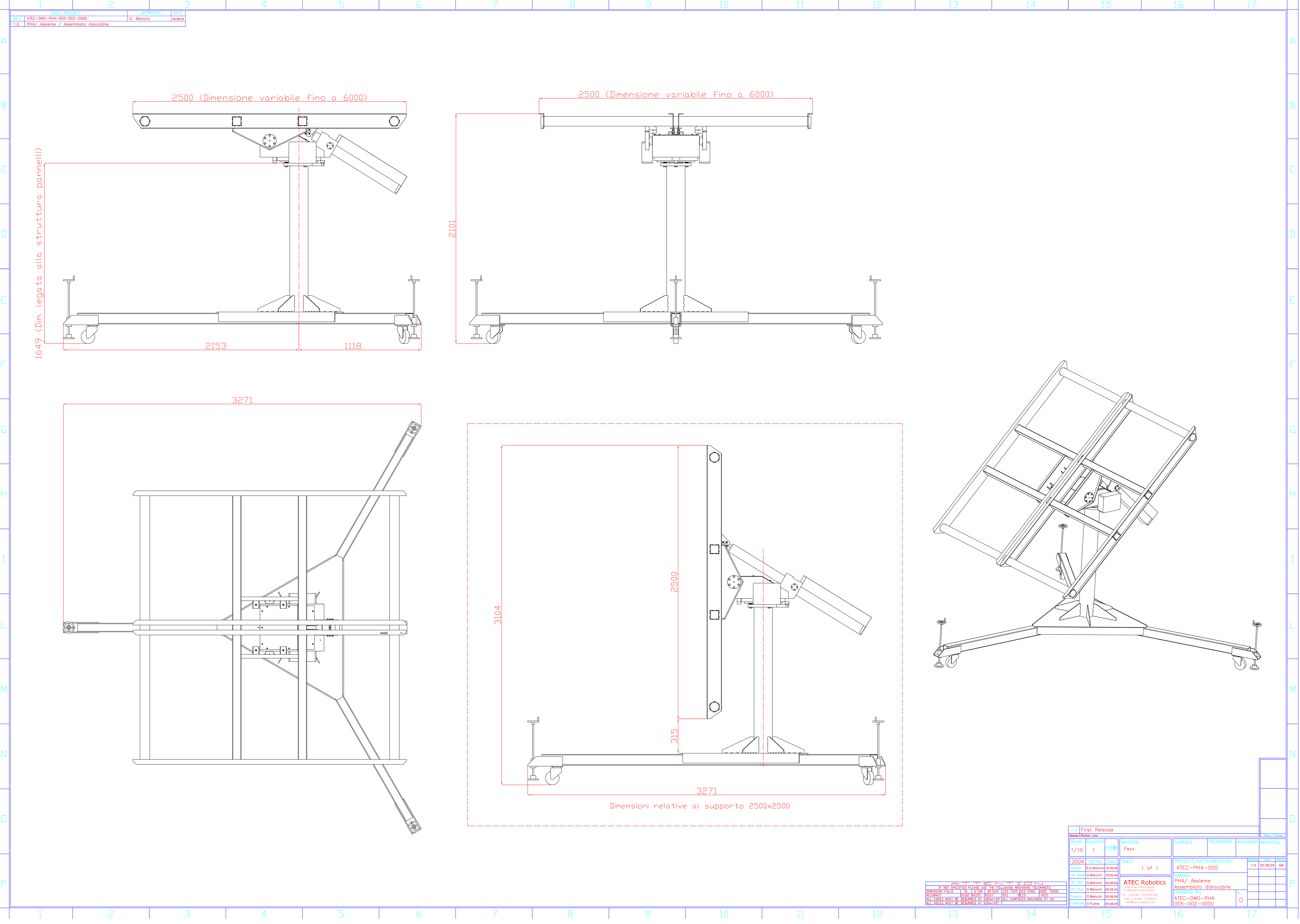




1.0 First Release																											
Release Revision note									Size of Sheet																		
Scale	Quantity		MATERIAL		SURFACE	TOLERANCES	ROUGHNESS	MASS(Kg)																			
1/10	1		FEXX																								
2004	Name	Date	SHEET		PROJECT/INSTRUMENT/REF.		Release	Size	SM																		
Design	D.G.Mancini 16.05.04		1 of 1		ATEC-PH4-005		1.0	05.06.04	SM																		
3D	Boat	G.Mancini 19.05.04	ATEC Robotics for Research and Industry TEL: ++39 081 1070801-09 WWW.ATEC-ROBOTICS.COM ++39 081 1070820																								
3D	Opt	G.Mancini 02.06.04																									
2D	Dir	G.Mancini 05.06.04																									
Superv	D.Mancini 05.06.04																										
Checked	V.Furme 05.06.04																										
IF NOT SPECIFIED, PLEASE USE THE FOLLOWING MACHINING TOLERANCES <table><tr><td>DIMENSION FIELD</td><td>CO</td><td>16-30</td><td>30-75</td><td>75-150</td><td>150-315</td><td>315-500</td><td>500-1000</td><td>1000-12500</td></tr><tr><td>ACCURACY</td><td>0.15</td><td>0.10</td><td>0.07</td><td>0.05</td><td>0.04</td><td>0.03</td><td>0.02</td><td>0.01</td></tr></table> ALL EDGES MUST BE DEBURRED AT 0.05mm/45° ALL SURFACES MACHINED AT 32 ALL HOLES MUST BE DEBURRED AT 0.05mm/45°										DIMENSION FIELD	CO	16-30	30-75	75-150	150-315	315-500	500-1000	1000-12500	ACCURACY	0.15	0.10	0.07	0.05	0.04	0.03	0.02	0.01
DIMENSION FIELD	CO	16-30	30-75	75-150	150-315	315-500	500-1000	1000-12500																			
ACCURACY	0.15	0.10	0.07	0.05	0.04	0.03	0.02	0.01																			